

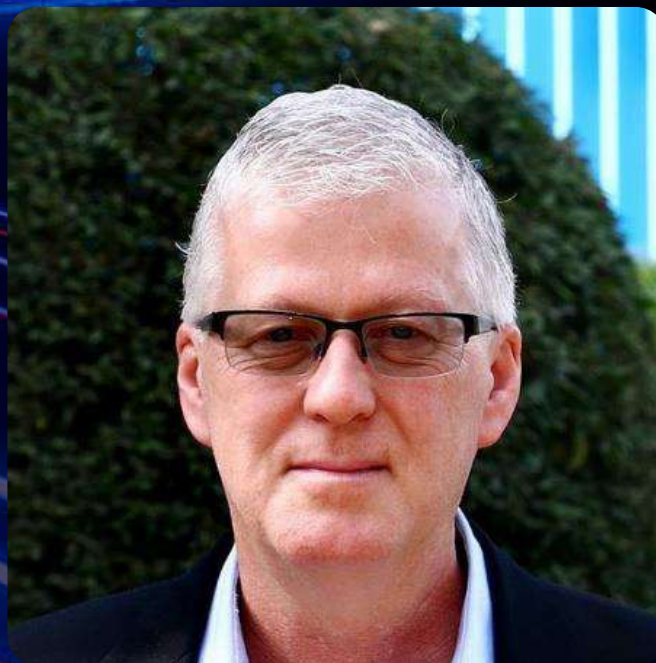
Webinar

Bend Insensitive Fibers Improve Network Installation, Performance and Maintenance

13th July 2020

Speaker

STL25
YEARS OF OPTICAL FIBRE



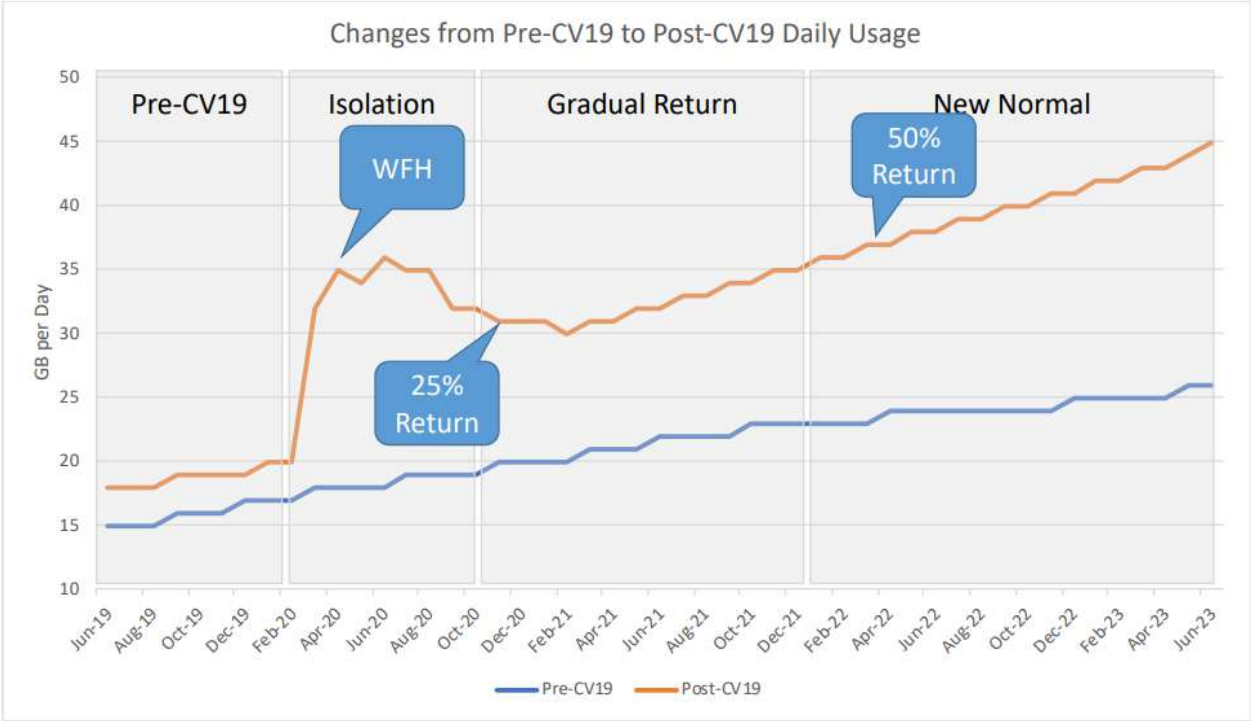
Dr. Seldon Benjamin

Principal Solutions Architect- Optical Interconnect

Sterlite Technologies Ltd.

seldon.benjamin@stl.tech

Covid-19 Lockdown Accelerated Use-case Adoption; Long-term Growth Trend On Data Consumption Already Emerging



Trends from European operators on
COVID lockdown

New networks would be different

Converged, fiber dense and deep fiberized

Denser Networks



Access layer end points
will multiply

Deep Fiberization



Fiber intensive network to
support latency and
capacity requirements

ITU Standards Focus On Bend Optimization But Maintaining Backward Compatibility Is An Industry Imperative

Same MFD for true backward compatibility

ITU Standards

Bend optimized fibers

STL Fiber	Attn. 1310nm (dB/km)	Attn. 1550nm (dB/km)	MFD Mean (μm)		STL Fiber	Attn. 1310nm (dB/km)	Attn. 1550nm (dB/km)	MFD Mean (μm)
				G.657.B3	BOW-LITE SUPER	0.35	0.21	8.6
?	?	?	?	G.657.A2	BOW-LITE (E)	0.35	0.21	8.6
OH-LITE NOVA	0.33	0.19	9.1	G.657.A1(+)	BOW-LITE PLUS	0.33	0.20	8.8
BOW-LITE-250	0.34	0.20	9.1	G.657.A1	BOW-LITE 200	0.34	0.20	8.8
OH-LITE (E)	0.33	0.19	9.1					
OH-LITE	0.34	0.20	9.1	G.652.D				

New Networks – Perform Better, Provisioned Faster And Cost Less

1

Enhanced network performance

Optical products ensuring optimized power budget throughout network lifetime

2

Reduced network ownership cost

Optical products ensuring lesser network capital and operational expense

3

Faster network provisioning

Solutions enabling faster network deployment and thus, faster customer on-boarding

Deep Dive Into Each One Of These

Optical Solutions Solving For These Challenges

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Optical products ensuring optimized power budget throughout network lifetime

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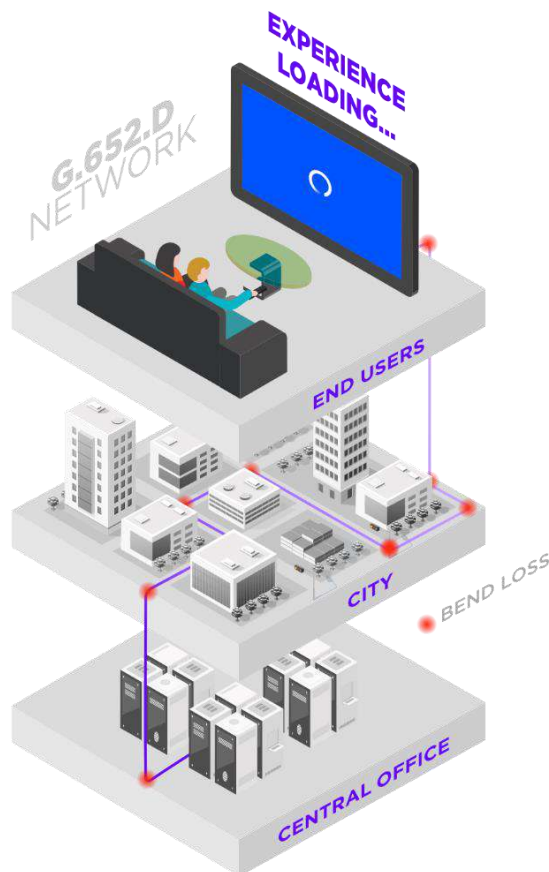
Solutions enabling faster network deployment and thus, faster customer on-boarding

Networks Are Susceptible To Optical Losses

Macro Bend Loss

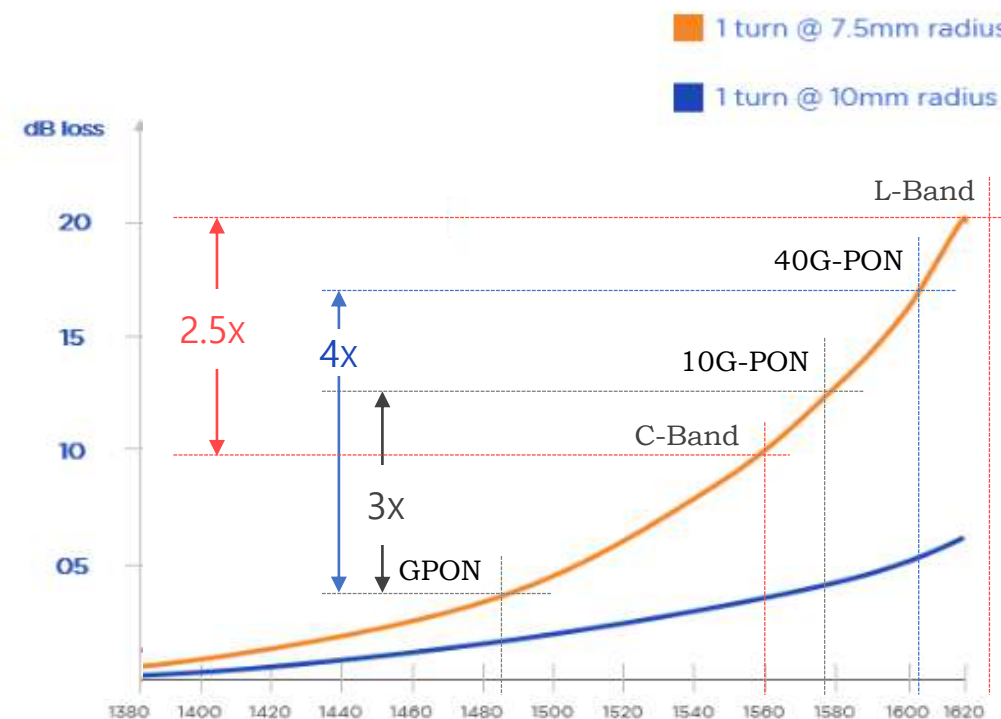
Increasing Geographical Spread

More no. of tight bends & turns



Legacy Fiber (G.652.D) Loss Increasing

At higher wavelengths and tighter bends



Macro-bend Loss Prevalent In Passive Ancillaries

Long Distance Route

1.06dB avg. Macro Bend Loss

per macro-bend point with legacy G.652.D fiber @ 1625nm

Location	No. of M-bend	Total M-bend loss (dB)		Average M-bend loss (dB)	
		1550 nm	1625 nm	1550 nm	1625 nm
Link 1	4	1.22	3.78	0.31	0.95
Link 2	2	0.43	0.8	0.22	0.40
Link 3	3	1.45	2.25	0.48	0.75
Link 4	3	2.97	5.94	0.99	1.98
Overall average / macro-bend points				0.51	1.06

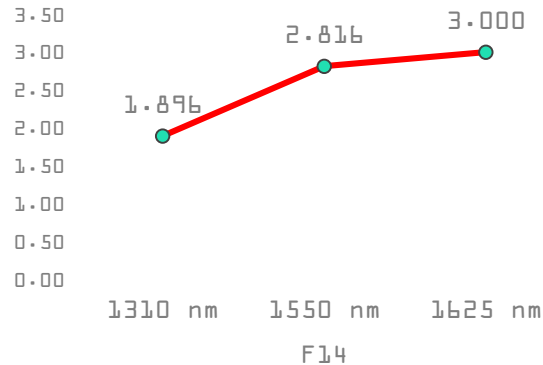
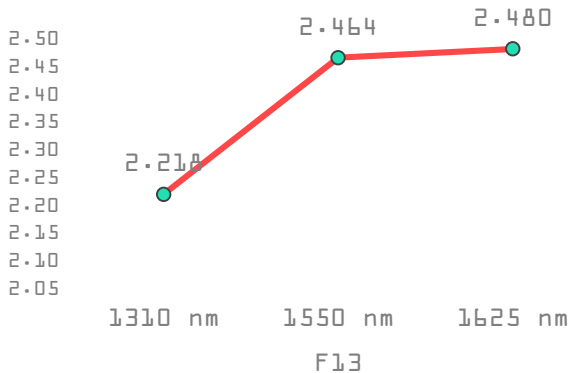
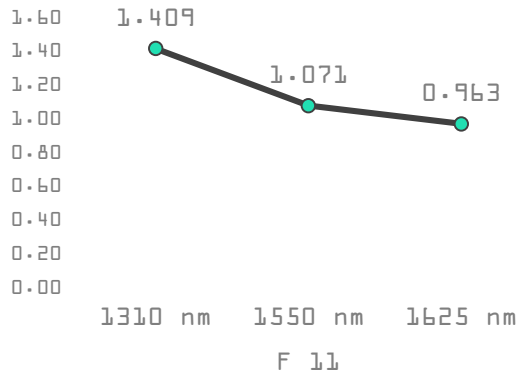
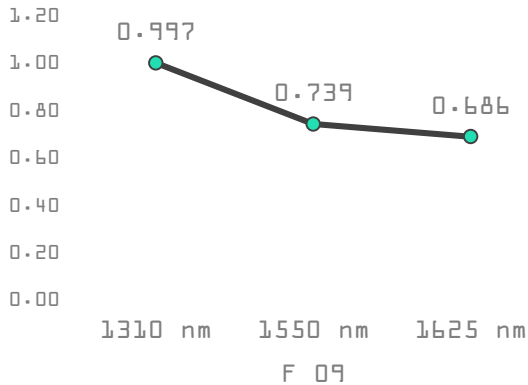
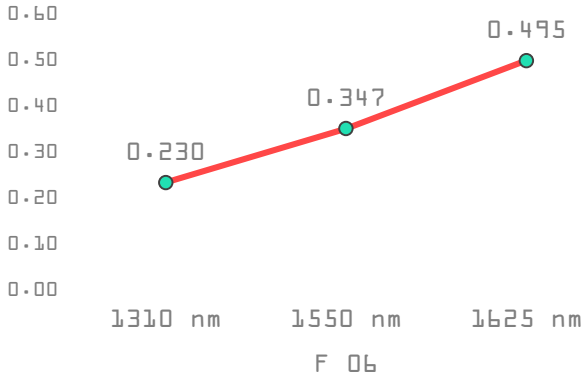
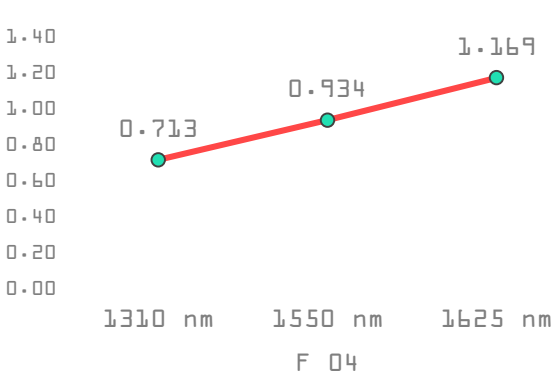
Source: Route survey of a leading Indian Telco

Macro-bend Prevalent In Passive Ancillaries

Access Networks

6 Out Of 16 Routes Tested Positive For Losses

Significant (>0.5 dB) macro bend losses found in JBs, Tapping Boxes etc.



Several Factors Across Network Span Lead To Macro Bend Losses

Feeder Network

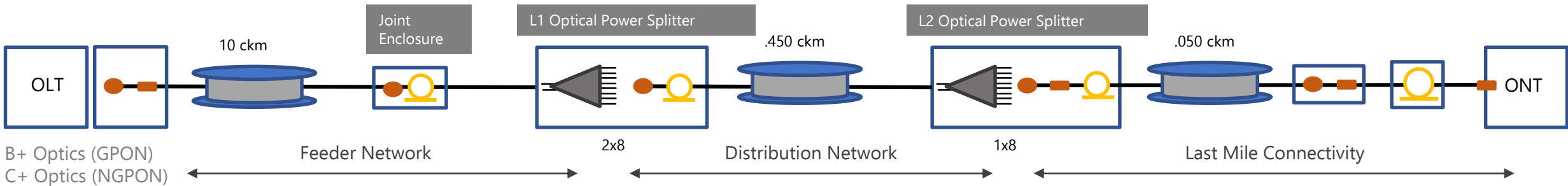
- » Joint Splicing
- » Fiber Attenuation
- » Fiber Cuts
- » Connector Loss
- » Accidental Bends

Distribution Network

- » Splitter loss
- » Connector loss
- » Splice loss
- » Accidental Bend

Last Mile Inside Building

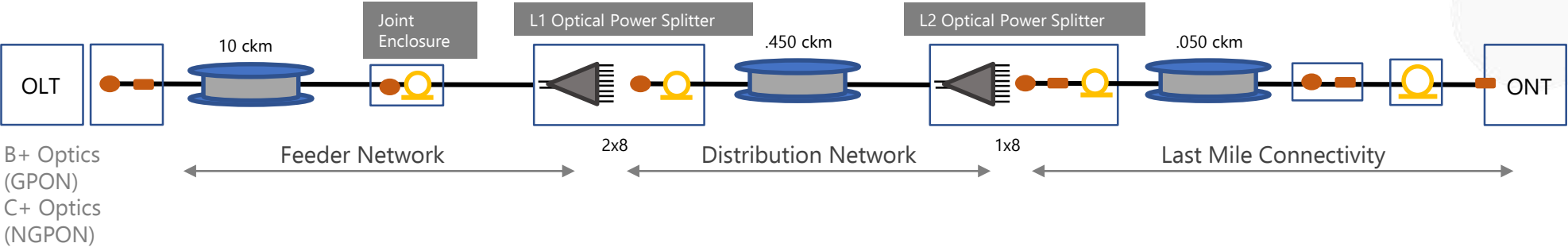
- » HTB connector loss
- » Bend loss
- » Staple loss
- » Accidental Bend during O&M



Schematic of a 10Km FTTH network

Connector Splice Macro Bend

One Accidental Bend → Data Transmission Interrupted With Legacy Fiber



	Fiber Attenuation (10.5Ckm)	+	Splice Losses (15 splices)	+	Connector losses (2 Connector + 4 FMC)	+	Splitter losses	+	Accidental Bends (10mm / 7.5mm)	+	Bend and Staple loss	=	Total
GPON 28dB budget	2.11 dB		1.0 dB		1.52 dB		20 dB		0.5 dB / 3.755 dB		.15 dB		25.28 dB / 28.53 dB
NGPON 32dB budget	2.43 dB		1.0 dB		1.52 dB		20 dB		1.5 dB / 6.275 dB		.75 dB		27.20 dB / 31.92 dB

Due to

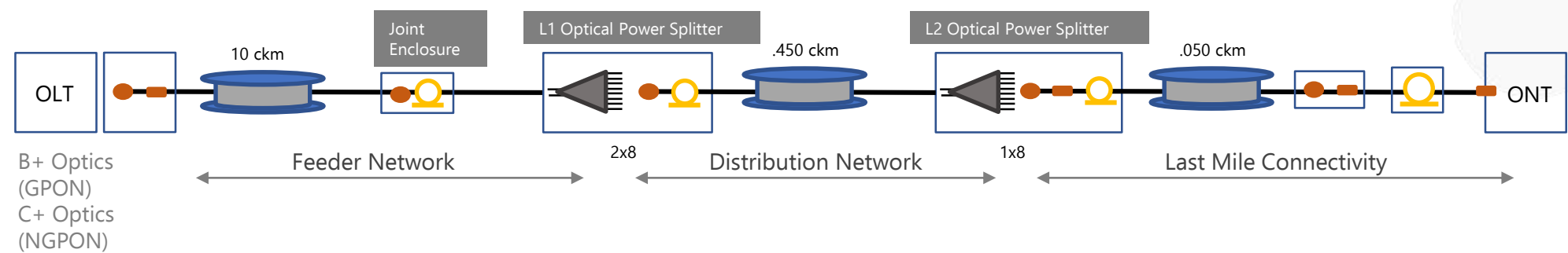
- Accidental bends during cut repairs
- Rushed rollout & unskilled manpower

Connector

Splice

Macro Bend

A Bend Insensitive Fiber Solves The Challenge



	Fiber Attenuation (10.5Ckm)	+	Splice Losses (15 splices)	+	Connector losses (2 Connector + 4 FMC)	+	Splitter losses	+	Accidental Bends (10mm / 7.5mm)	+	Bend and Staple loss	=	Total
GPON 28dB budget	2.11 dB		1.0 dB		1.52 dB		20 dB		0.1 dB / 0.5 dB		.15 dB		24.88 dB / 25.28 dB
NGPON 32dB budget	2.43 dB		1.0 dB		1.52 dB		20 dB		0.2 dB / 1.0 dB		.75 dB		25.9 dB / 26.7 dB

Resilience to

- Accidental bends during cut repairs
- Deskkilled installation for faster rollout

Connector Splice Macro Bend

Bend insensitive fiber ensures passive infra can be reutilized when upgrading GPON to XGS-PON/NG-PON/NG-PON2

Deep Dive Into Each One Of These

Optical Solutions Solving For These Challenges

1

**Enhanced network
performance**

*Optical products ensuring
optimized power budget
throughout network
lifetime*

2

**Reduced network
ownership cost**

*Optical products ensuring
lesser network capital and
operational expense*

3

**Faster network
provisioning**

*Solutions enabling faster
network deployment and thus,
faster customer on-boarding*

Reduced Operational Expense With Bend Insensitive Fiber

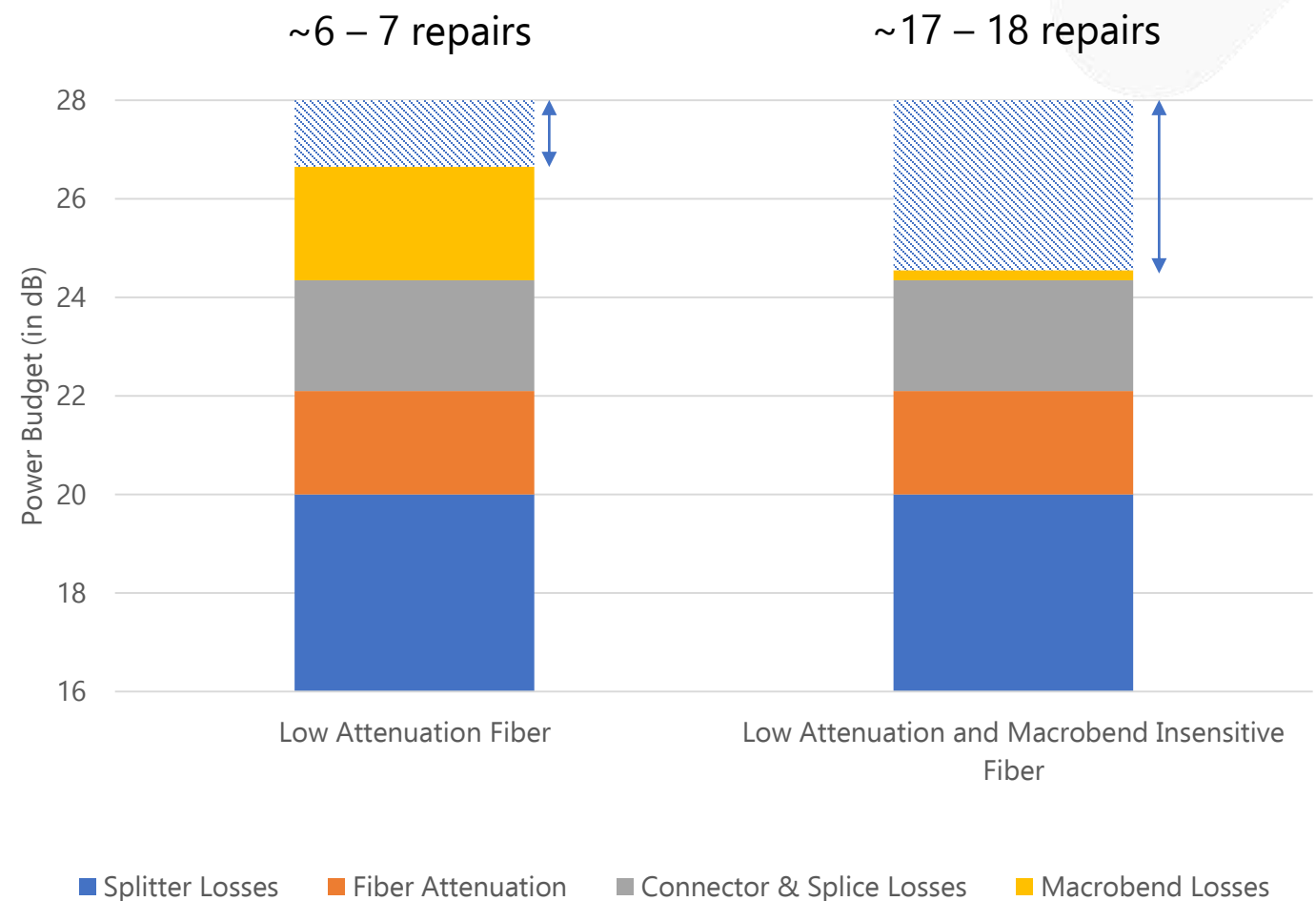
10+ years

increased network life*

Lower loss increases repair resilience
enhancing overall network life

Assumptions:

- Accidental 15mm bend at time of repair
- Average link length : 14kms, 1000 links per sim and 51 sims in total
- Splice loss: 0.1 dB (G.652.D vs G.657.A2)
- Cuts/1000km/month: 10
- BOL drum attenuation: 0.20/0.21/0.22/0.23 dB/km



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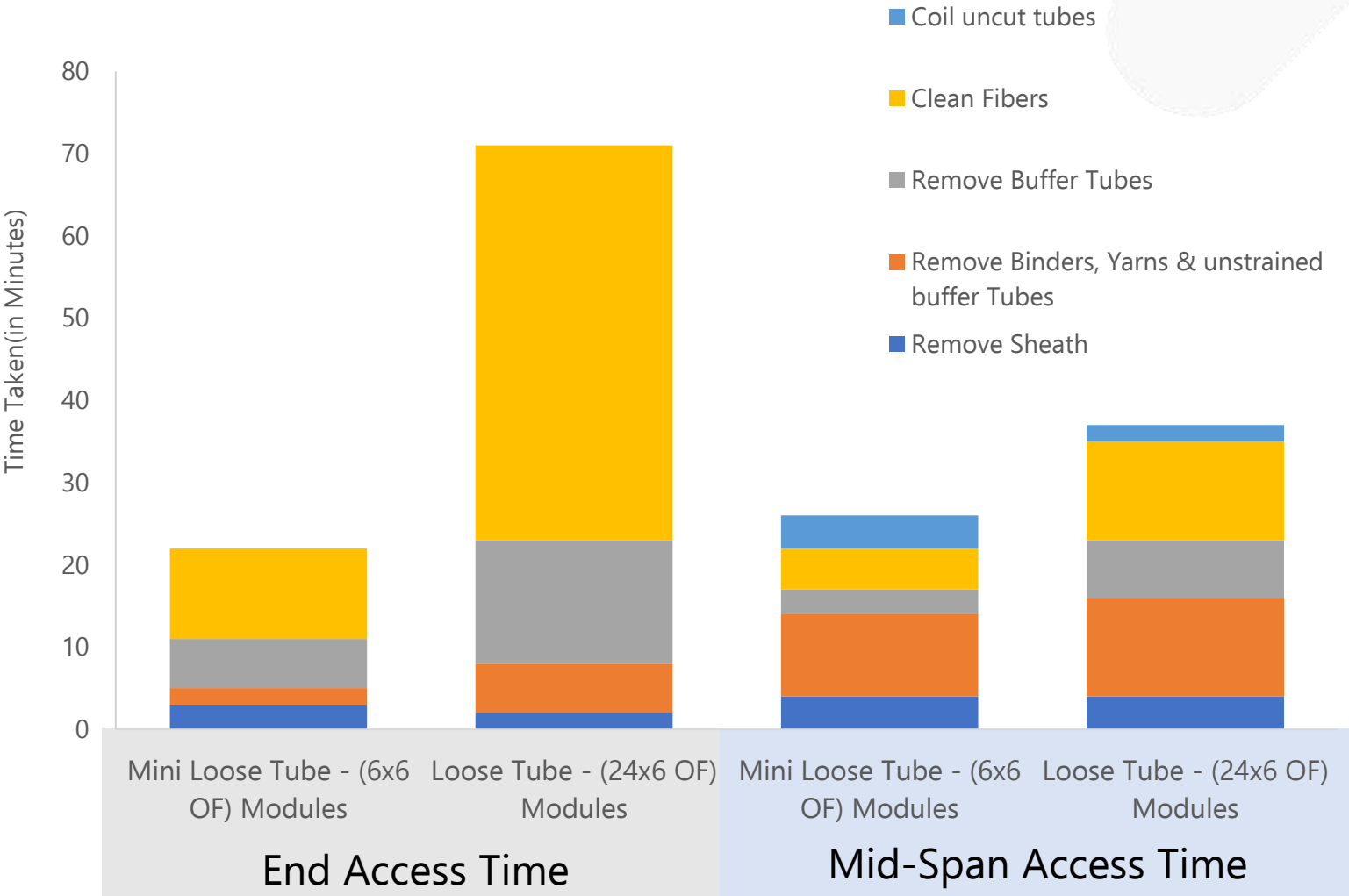
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*Solutions enabling faster
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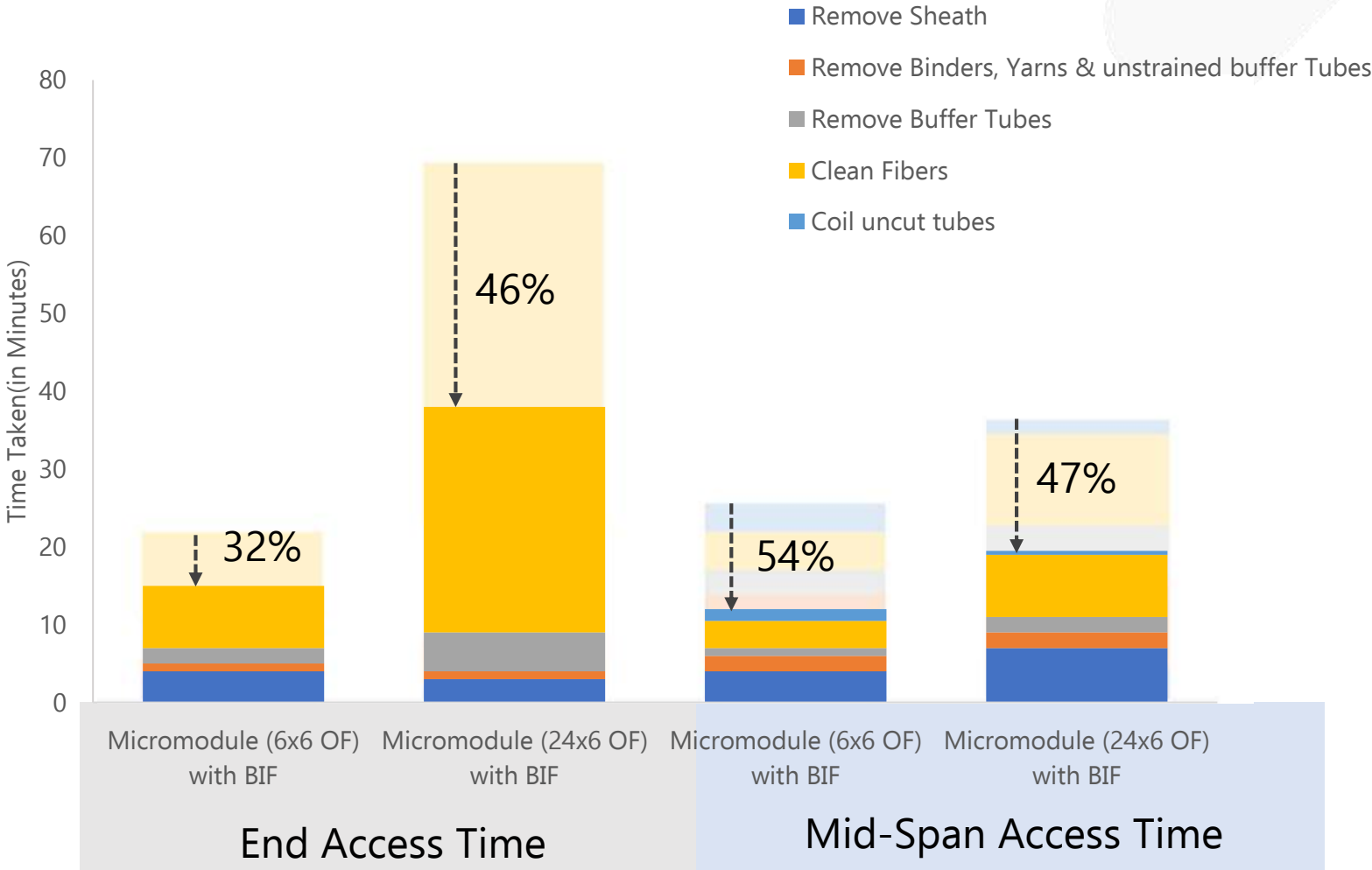
Cables Based On Legacy Fiber - Not Suitable For Faster Network Densification

End-to-end
joint splicing
process of
 ≥ 144 fiber
count cables can take an
entire day!



Bend Insensitive Fiber Enables Faster Network Provisioning

40% reduction
in installation time
Micro module designs made
using bend insensitive fiber



So, While BIF Enables All These...

New Network Provisioning Or Capacity Augmentation

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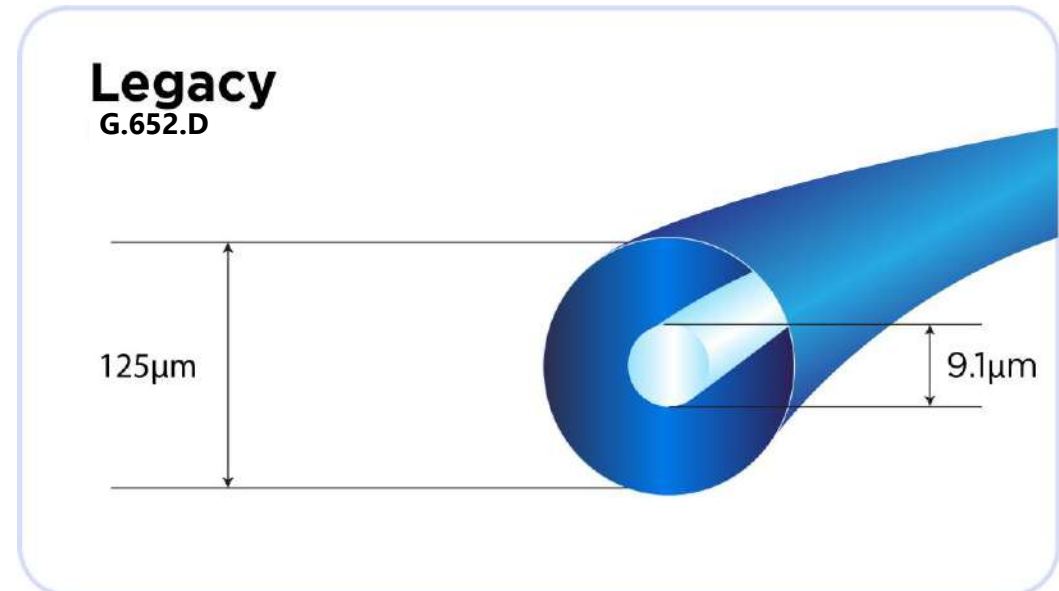
The Challenge That Still Remains

MFD Mismatch



G.657.A2 with $8.6 \pm 0.4 \mu\text{m}$ MFD
@ 1310 nm

G.652.D with $9.1 \pm 0.4 \mu\text{m}$ MFD
@ 1310 nm

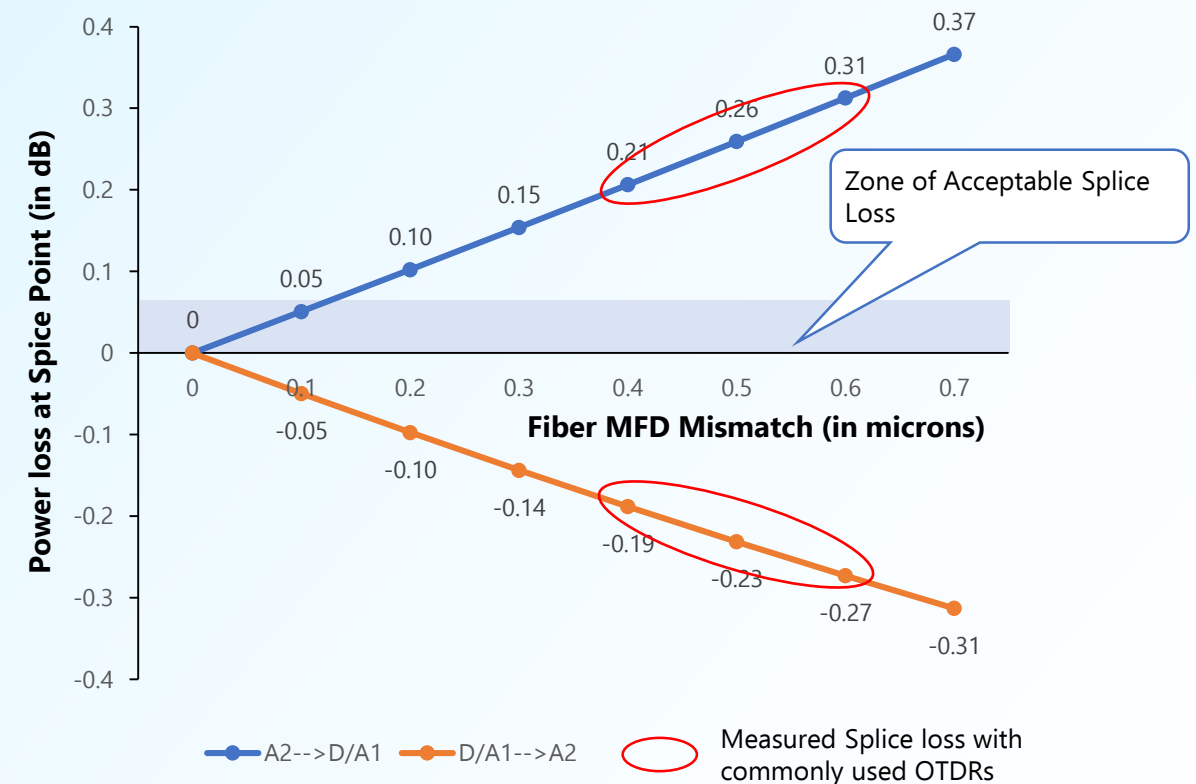


MFD Mismatch Makes Link Qualification Confusing

- Low loss fusion splice between A2 and D fibers is easily achieved using appropriate splicing recipe
- However, measuring that splice loss in order to qualify a link is not straightforward
 - Preferred OTDR single ended method does not work
 - Optical power loss measurement works but requires matched/calibrated Laser Source and Power Meter pairs and technician at each end of the network

OTDR reading mismatch → Apparent bad splice

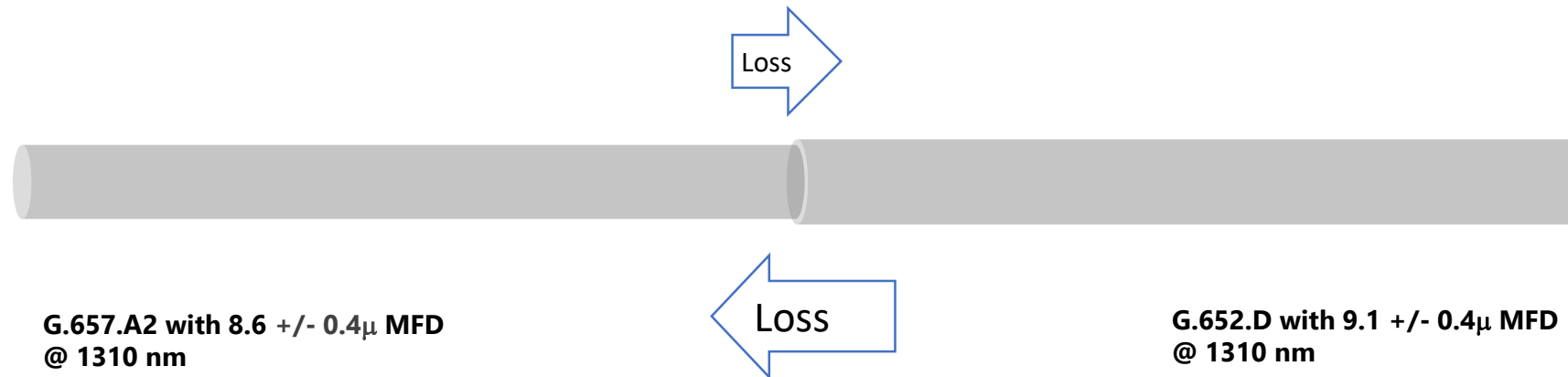
Time wasted in replacing by installer



MFD Mismatch At A Connector Interface

Don't do it, but if you have to.....

- Results in real loss at connector interface that will *actually* vary depending on which direction you measure it
- Add OTDR gainer/looser errors on top of that
- Good luck extracting any useful loss measurement



One Product, Multiple Applications

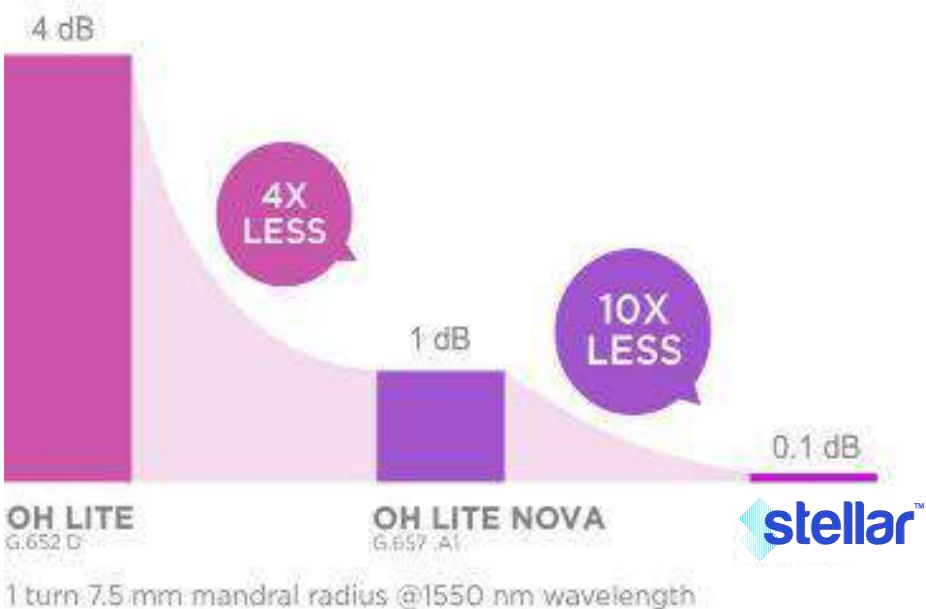
Bringing The Best Of Both Worlds

We've Achieved The Right Balance

Best-in-class Attenuation And Bend Insensitivity

Attribute	STL OH-LITE NOVA (Enhanced G.652.D and G.657.A1)	STL BOW -LITE (E) (G.657.A2)	stellar TM
Typical Attenuation Values (in dB/km)			
@ 1310nm	0.33	0.34	0.33
@ 1550nm	0.19	0.20	0.19
@ 1625nm	0.21	0.22	0.21
@ 1383nm +/- 3nm	0.31	0.34	0.31
MFD @1310NM	9.1 +/- 0.4µ	8.6 +/- 0.4µ	9.1 +/- 0.4µ
Typical Macro Bend Loss Values (in dB)			
1 turn 10mm radius, 1550 nm	≤0.5	≤0.1	≤0.1
1 turn 10mm radius, 1625 nm	≤1.5	≤0.2	≤0.2

Upto 10x Reduced Bend Losses Than OH-LITE NOVA



Same MFD For True Backward Compatibility

ITU Standards

Bend Optimized Fibers

STL Fiber	Attn. 1310nm (dB/km)	Attn. 1550nm (dB/km)	MFD Mean (μm)
STELLAR	0.33	0.19	9.1
OH-LITE NOVA	0.33	0.19	9.1
BOW-LITE-250	0.34	0.20	9.1
OH-LITE (E)	0.33	0.19	9.1
OH-LITE	0.34	0.20	9.1

G.657.B3
G.657.A2
G.657.A1(+)
G.657.A1
G.652.D

STL Fiber	Attn. 1310nm (dB/km)	Attn. 1550nm (dB/km)	MFD Mean (μm)
BOW-LITE SUPER	0.35	0.21	8.6
BOW-LITE (E)	0.35	0.21	8.6
BOW-LITE PLUS	0.33	0.20	8.8
BOW-LITE 200	0.34	0.20	8.8

We Integrate Digital Networks For Our Customers

Core
Business

Customer
Segments



Telcos



Cloud
Companies



Citizen
Networks



Large
Enterprises

opticonn

Optical
Connectivity



Fiber
Deployment

FTTx
mantra
One Solution. Countless Opportunities

FTTx Access
Network

netmode

Network
Modernisation

End-to-End
Solutions

Portfolio
Offerings



Optical
Interconnect
Products



Virtualised
Access
Products



Network
Software
Products



System
Integration
Services

Unique
Capabilities

- Glass Preform
- Optical Interconnect
- Optical and Speciality Cables
- Optical Fiber

- Programmable FTTx
- Virtualised Radio
- RAN Intelligent Controller
- RAN Orchestration

- Telecom Billing Operations Software
- Monetisation and Engagement Software

- Network Design Services
- Fiber Rollout Services
- Network O&M Services
- Data Centre Integration
- Private Enterprise Integration

STL In Numbers

\$736 Mn.

FY20 REVENUE

India (66%), Europe (22%),
China (3%), Rest of world (9%)

7

GLOBAL PRODUCTION FACILITIES

50m fkm optical fiber capacity

4

INNOVATION CENTRES

Research & Development

358

PATENTS

Across the network layer

Zero

WASTE TO LANDFILL

Shendra, Rakholi, Dadra

30+

NATIONALITIES

~3,100 Employees

GLOBAL FOOTPRINT



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